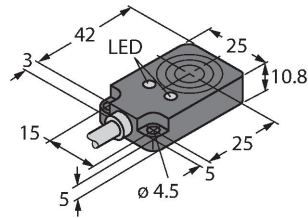


BI8-Q10-VP6X2

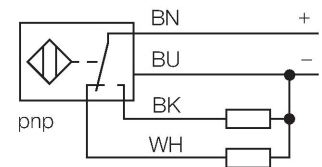
Inductive Sensor



Features

- Rectangular, height 10.8 mm
- Active face on top
- Plastic, PBT-GF30-V0
- DC 4-wire, 10...30 VDC
- Changeover contact, PNP output
- Cable connection

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

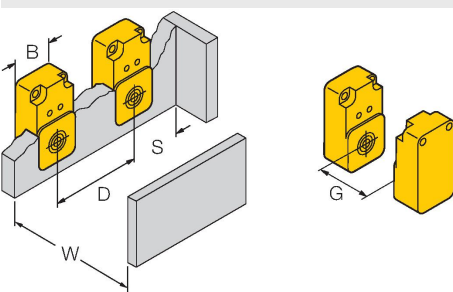
Type	BI8-Q10-VP6X2
ID	4616401
General data	
Rated switching distance	8 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{rs}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	4-wire, Complementary contact, PNP
Switching frequency	1 kHz

Technical data

Mechanical data	
Design	Rectangular, Q10
Dimensions	42 x 25 x 10.8 mm
Housing material	Plastic, PBT-GF30-V0
Active area material	PBT-GF30-V0
Electrical connection	Cable
Cable quality	Ø 4 mm, LifY-11Y, PUR, 2 m
Core cross-section	4 x 0.25 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED, Green
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description



The image contains two technical diagrams illustrating the mounting of the B18-Q10-VP6X2 sensor. The main diagram on the left shows two yellow sensor units mounted on a grey rail. Dimension lines indicate: 'B' for the width of a single sensor, 'D' for the distance between the centers of two sensors, 'S' for the distance from the end of the rail to the center of the first sensor, and 'W' for the total width of the rail assembly. A secondary diagram on the right shows a single yellow sensor unit with dimension 'G' indicating its height.

Distance D	2 x B
Distance W	3 x Sn
Distance S	1 x B
Distance G	6 x Sn
Width active area B	25 mm

B18-Q10-VP6X2 | 06/30/2025 09:55 | technical changes reserved