

## Overview

- Automatic adjustment of the exposure time for precise measurements on changing materials
- High ambient light immunity for reliable measurements regardless of the ambient conditions
- Spot beam shape for precise measurement
- Display with Live Monitor function



Picture similar



## Technical data

### General data

Type	Distance measuring
Measuring distance Sd	65 ... 135 mm
Measuring range Mr	70 mm
Adjustment	IO-Link Display External
Power on indication	LED green
Output indicator	LED yellow
Repeat accuracy	0.7 µm
Linearity error	± 0.04 % Mr
Linearity	± 30 µm
Beam type	Point
Temperature drift	± 0.004 % Sde/K

### Light Source

Light source	Pulsed red laser diode
Wave length	660 nm
Laser class	1
Maximum pulse power	0.3 mW
Pulse duration	0.02 ... 1 ms
Pulse period	0.5 ... 2 ms

### Electrical data

Response delay	1 ms
Measuring frequency	2000 Hz
Voltage supply range +Vs	18 ... 30 VDC
Current consumption max. (no load)	100 mA
Output circuit	Analog and digital
Output signal	0 ... 10 VDC / 0 ... 5 VDC
Load resistance	> 100 kOhm
Short circuit protection	Yes

### Electrical data

Reverse polarity protection	Yes
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### Communication interface

Interface	IO-Link V1.1.3
IO-Link port type	Class A
Baud rate	230.4 kBaud (COM 3)
Cycle time	≥ 1 ms
Process data length	48 Bit
Process data structure	Smart Sensor Profile - DMS PDI48.INT32_INT8 Bit 0 = SSC1 Bit 1 = SSC2 Bit 2 = quality Bit 3 = alarm Bit 16-47 = 32 Bit measurement

### Mechanical data

Width / diameter	27.2 mm
Height / length	66 mm
Depth	57 mm
Design	Rectangular, front view
Housing material	Plastic (PBT-ASA)
Front (optics)	PMMA
Connection types	Flylead connector M12 5 pin, L=300 mm
Weight	130 g

### Ambient conditions

Ambient light immunity	< 15 kLux
Protection class	IP 67
Operating temperature	-10 ... +50 °C
Storage temperature	-20 ... +60 °C

#### Technical data

##### Ambient conditions

Vibration (sinusoidal) IEC 60068-2-6:2008  
1 mm p-p at f = 10 - 55 Hz, duration 5 min  
per axis  
30 min endurance at f = 55 Hz per axis

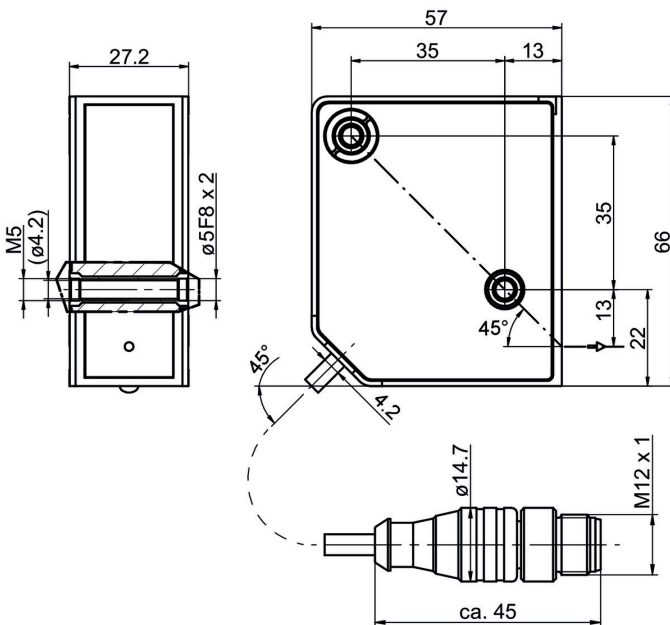
##### Ambient conditions

Shock (semi-sinusoidal) IEC 60068-2-27:2009  
30 g / 11 ms, 6 jolts per axis and direction

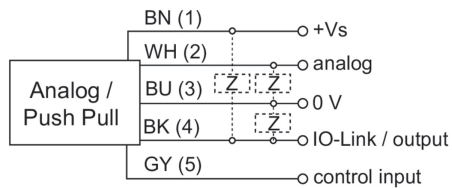
#### Remarks

- Measurement with Baumer standardized measuring equipment and targets (Measurement on 90% remission (white)). Values of repeat accuracy apply to a measurement with filter setting (Median: 21, Average: 512).

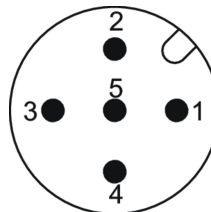
#### Dimension drawing



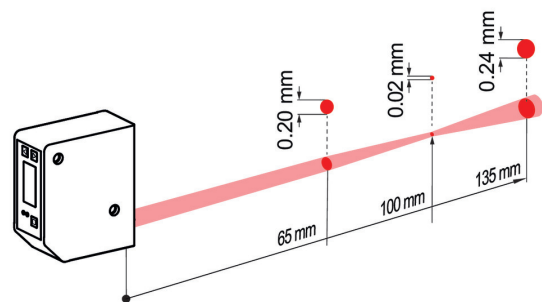
#### Connection diagram



#### Pin assignment



#### Beam characteristic (typically)



#### Laser warning

**CLASS 1 LASER  
PRODUCT**

IEC 60825-1/2014

Complies with 21 CFR 1040.10 and  
1040.11 except for conformance with  
IEC 60825-1 Ed. 3., as described in  
Laser Notice No. 56, dated May 8, 2019